



STANDARD FINISHING PROCEDURES











RUPES MARINE website

RUPES

MARINE









RECOMMENDED CYCLE WITH *RANDOM ORBITAL* POLISHER

SUGGESTED TOOLS	SKORPIO E Brushless Sander Cod: RX253A 	LHR21 Mark V Dual-Action Polisher Cod: LHR21V 	 Random orbital
------------------------	---	--	---

	STEP 1 TEXTURE REMOVAL	STEP 2 SANDING MARKS REFINEMENT	COMPOUNDING	CLEANING	POLISHING	OPTIONAL STEP ULTRA-FINISHING
 	PROCUT Film Abrasive Disc P1200 - Ø150mm  Cod: 9.45FD1200	WET&DRYFINISH Foam Abrasive Disc P2000 - Ø150mm  Cod: 9.45SD2000	MARINE XC-300 Fast-Cut Compound D-A WOOL COARSE Polishing Pad  Cod: 9.XC300/1KG Cod: 9.NW160H	REVEAL LITE Residue Remover YELLOW MICROFIBER Cloth  Cod: 9.REVEALM750 Cod: 9.BF9060	MARINE XF-500 Fine Polish D-A FOAM FINE Polishing Pad  Cod: 9.XF500 Cod: 9.DA180M	MARINE XF-600 Ultra-Fine Polish D-A FOAM ULTRA-FINE Polishing Pad  Cod: 9.XF600 Cod: 9.DA180S

RECOMMENDED CYCLE WITH *ROTARY* POLISHER

SUGGESTED TOOLS	SKORPIO E Brushless Sander Cod: RX253A 	BigFoot LH19E Rotary Polisher Cod: LH19E 	 Rotary
------------------------	--	--	--

	STEP 1 TEXTURE REMOVAL	STEP 2 SANDING MARKS REFINEMENT	COMPOUNDING	CLEANING	POLISHING	OPTIONAL STEP ULTRA-FINISHING
 	PROCUT Film Abrasive Disc P1200 - Ø150mm  Cod: 9.45FD1200	WET&DRYFINISH Foam Abrasive Disc P2000 - Ø150mm  Cod: 9.45SD2000	MARINE XC-300 Fast-Cut Compound CUT&FINISH WOOL Polishing Pad  Cod: 9.XC300/1KG Cod: 9.BL180F	REVEAL LITE Residue Remover YELLOW MICROFIBER Cloth  Cod: 9.REVEALM750 Cod: 9.BF9060	MARINE XF-500 Fine Polish ROTARY FOAM FINE Polishing Pad  Cod: 9.XF500 Cod: 9.BR180M	MARINE XF-600 Ultra-Fine Polish ROTARY FOAM WAFFLE Ultra-Fine Polishing Pad  Cod: 9.XF600 Cod: 9.WF180S