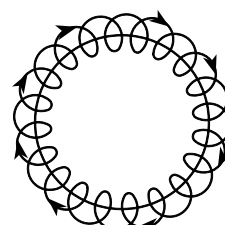
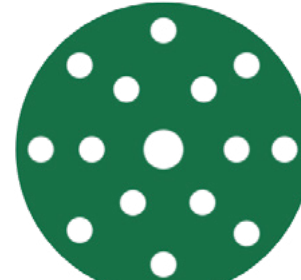
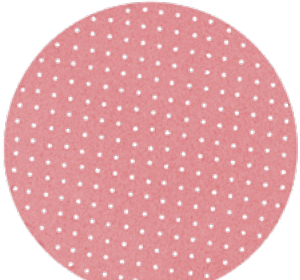




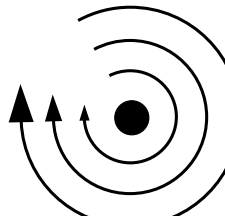
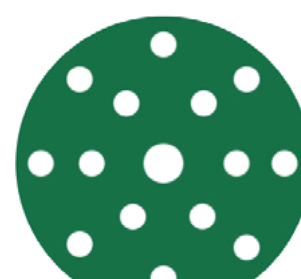
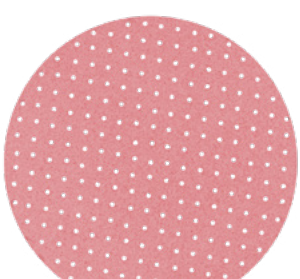
STANDARD FINISHING PROCEDURES



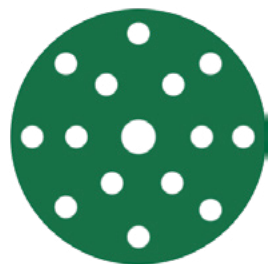
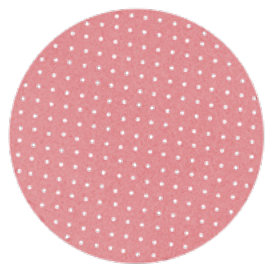
RECOMMENDED CYCLE WITH *RANDOM ORBITAL* POLISHER

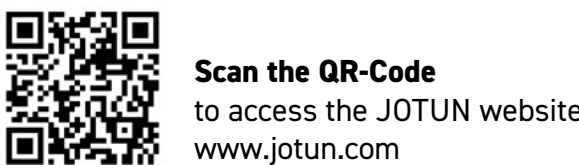
SUGGESTED TOOLS	SKORPIO E Brushless Sander Cod: RX256A 	LHR21 Mark V Dual-Action Polisher Cod: LHR21V 	 Random orbital			
	STEP 1 TEXTURE REMOVAL 	STEP 2 SANDING MARKS REFINEMENT 	COMPOUNDING 	CLEANING 	POLISHING 	OPTIONAL STEP ULTRA-FINISHING 
 	PRO CUT Film Abrasive Disc P1200 - Ø150mm  Cod: 9.45FD1200	WET&DRYFINISH Foam Abrasive Disc P2000 - Ø150mm  Cod: 9.45SD2000	MARINE XC-300 Fast-Cut Compound D-A WOOL COARSE Polishing Pad  Cod: 9.XC300/1KG Cod: 9.NW160H	REVEAL LITE Residue Remover YELLOW MICROFIBER Cloth  Cod: 9.REVEALM750 Cod: 9.BF9060	MARINE XF-500 Fine Polish D-A FOAM FINE Polishing Pad  Cod: 9.XF500 Cod: 9.DA180M	MARINE XF-600 Ultra-Fine Polish D-A FOAM ULTRA-FINE Polishing Pad  Cod: 9.XF600 Cod: 9.DA180S
	This step is aimed to remove orange peel and texture. Useful if there are areas of the hull that have an excess of texture that doesn't meet expectation or doesn't match the rest of the surface.	Refines the sanding marks created by P1200, preparing the surface for polishing.	First step of polishing, it's done with a cutting compound and an aggressive wool pad. Sometimes, on white colors, when a random orbital polisher is used, this step could be enough to get a good finish, but a second step could always be recommended to get a swirl free finish.	Although RUPES compound don't contain intentional fillers, some ingredients could fill minor swirls, so a cleaning step is always good to make sure that marks don't appear over time.	Second step of polishing is good to refine the surface after compounding. The purposes are multiple: getting a swirl free finish, increase the gloss, get a cleaner finish.	The last step is optional and recommended in those situation where a set value of gloss or haze is requested and the Inspector is going to measure the gloss. If, after the polishing step, that set value is not met yet, this step will increase the gloss, make the color deeper, create a better aspect to the overall surface.

RECOMMENDED CYCLE WITH *ROTARY* POLISHER

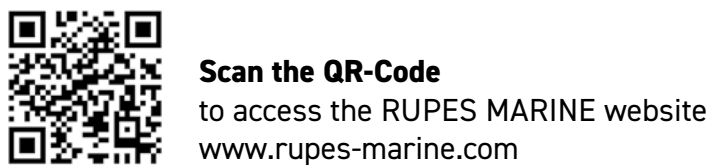
SUGGESTED TOOLS	SKORPIO E Brushless Sander Cod: RX256A 	BigFoot LH19E Rotary Polisher Cod: LH19E 	 Rotary			
	STEP 1 TEXTURE REMOVAL	STEP 2 SANDING MARKS REFINEMENT	COMPOUNDING	CLEANING	POLISHING	OPTIONAL STEP ULTRA-FINISHING
	PRO CUT Film Abrasive Disc P1200 - Ø150mm  Cod: 9.45FD1200	WET&DRYFINISH Foam Abrasive Disc P2000 - Ø150mm  Cod: 9.45SD2000	MARINE XC-300 Fast-Cut Compound CUT&FINISH WOOL Polishing Pad  Cod: 9.XC300/1KG Cod: 9.BL180F	REVEAL LITE Residue Remover YELLOW MICROFIBER Cloth  Cod: 9.REVEALM750 Cod: 9.BF9060	MARINE XF-500 Fine Polish ROTARY FOAM FINE Polishing Pad  Cod: 9.XF500 Cod: 9.BR180M	MARINE XF-600 Ultra-Fine Polish ROTARY FOAM WAFFLE Ultra-Fine Polishing Pad  Cod: 9.XF600 Cod: 9.WF180S
	This step is aimed to remove orange peel and texture. Useful if there are areas of the hull that have an excess of texture that doesn't meet expectation or doesn't match the rest of the surface.	Refines the sanding marks created by P1200, preparing the surface for polishing.	First step of polishing, it's done with a cutting compound and an aggressive wool pad. A second step is normally recommended to minimize the holograms that many times could appear after this step.	Although RUPES compound don't contain intentional fillers, some ingredients could fill minor swirls, so a cleaning step is always good to make sure that marks don't appear over time.	Second step of polishing is good to refine the surface after compounding. The purposes are multiple: getting a swirl free finish, increase the gloss, get a cleaner finish.	The last step is optional and recommended in those situation where a set value of gloss or haze is requested and the inspector is going to measure the gloss. If, after the polishing step, that set value is not met yet, this step will increase the gloss, make the color deeper, create a better aspect to the overall surface.

PRODUCTS DESCRIPTIONS

 The LHR21 Mark V Dual-Action Polisher is the evolution of Mark III, delivering premium finishes in fewer steps with improved precision. Designed for reduced vibration and noise, it features a new gear system to enhance balance, performance, and durability.	 The BigFoot LH19E Rotary Polisher is a lightweight, compact tool with high torque, great ergonomics, and maximum operator control. It includes an electronic speed dial, progressive trigger dual gear reduction, and a nine-meter cord for flexibility in tasks.	 The PRO CUT Film Abrasive Disc uses ceramic grains and PET backing for efficient sanding, even scratches, and longer product life. A stearate layer improves dust removal, reduces clogging, and enhances performance during dry sanding on metal and automotive surfaces.	 The WET&DRYFINISH Foam Abrasive Disc delivers smooth sanding, fast material removal, and clean finishes with excellent flexibility and control. An anti-clog coating and porous foam reduce dust buildup and conform well to curves for dry sanding applications.	 The MARINE XC-300 Fast-Cut Compound removes P1200/P1500 sanding marks fast, restoring gloss with minimal effort on gelcoat and paint. Perfect for marine professionals and boatyards, it delivers consistent results with strong cutting performance on all vessels.	 The MARINE XF-500 Fine Polish enhances gloss on gelcoat and paint, especially after compounding, for a flawless, deep finish. Perfect for OEMs, boatyards, and detailers, it ensures high-end results on yachts and boats during restoration or final polishing.	 The MARINE XF-600 Ultra-Fine Polish maximizes clarity and gloss and suits all painted boat surfaces, especially dark colours. This silicone-free formula is the ideal solution for ultra-fine finishing when the gloss of the paint is measured with a glossmeter and a reading as close as possible to the original is required.	 The D-A WOOL COARSE Polishing Pad removes heavy defects quickly, using short wool fibers to transfer motion with great efficiency. The blue wool backing adapts to curves and reduces drag, offering smooth, controlled handling on contoured marine surfaces.	 The CUT & FINISH WOOL Polishing Pad uses premium-grade merino wool for strong cutting, improved control, and smooth, consistent performance. It ensures a better finish than standard wool pads, delivering high gloss with fewer swirls on marine and painted surfaces.	 The D-A FOAM FINE Polishing Pad is versatile, ideal for refining paint, removing defects, or finishing after heavy polishing steps. Use with RUPES MARINE FINE for smooth handling, consistent correction, and excellent results on various marine surfaces.	 The ROTARY FOAM FINE Polishing Pad removes moderate defects and restores gloss with smooth correction and rotary control. The foam structure offers comfort, controls heat buildup, and ensures consistent results on marine and painted surfaces.	 The D-A FOAM ULTRA-FINE Polishing Pad creates deep, ultra-gloss finishes, removes light haze, and refines surfaces after final correction stages. Ideal for wax or sealant application, it ensures soft contact, even product spread, and safe use on delicate marine finishes.	 The ROTARY FOAM WAFFLE ULTRA-FINE Polishing Pad removes fine imperfections and creates a deep, mirror-like gloss on gelcoat and painted surfaces. The waffle face reduces drag and improves pad stability, making it ideal for applying waxes with rotary polishers.	 The REVEAL LITE Residue Remover is formulated to eliminate residues, waxes, and contaminants before or after polishing stages. It ensures a clean surface for inspection or protection, improving adhesion of coatings, sealants, or waxes on marine finishes.	 The YELLOW MICROFIBER Cloth offers premium quality and short nap, ideal for safely removing compound and polish residues from surfaces. It ensures high absorbency, low lint, and soft contact, perfect for final finishing on gelcoat, paint, or marine clear coats.
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